ABSTRACT OF THE DISCLOSURE

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In an image formation apparatus, a discomfort probability P, calculated from an expression (a), fulfills a condition (b). Here,

$$\hat{P}_{im} = 1/\{1 + \exp[-z]\}$$
 ... (a)

$$\hat{P}_{i\sigma} \le 0.2725 \cdot ln(ppm) - 0.6331$$
 ... (b)

where $z = A \times \text{sound pressure level } i + B \times \text{loudness } i + C \times \text{sharpness } i + D \times \text{tonality } i$ + E × impulsiveness i + F, i = 1, 2, 3, ..., n, A, B, C, D, and E are regression coefficients of parameters, and F is intercept, and A, B, C, D, E, and F satisfy the inequalities 0.142 $\leq A \leq 0.183, 0.300 \leq B \leq 0.389, 1.097 \leq C \leq 1.265, 9.818 \leq D \leq 11.516, 2.588 \leq E \leq 3.240, -18.844 \leq F \leq 14.968$, ppm is a printing speed per minute for A4 horizontal size paper.